Combi Blueline

- Delivers fresh air and hot water for the whole family
- System delivers additional heating via supply air
- Comfort cooling via both bypass and heat pump



Combi Blueline is a ventilation heat pump consisting of a ventilation and tank section containing a high-performance counterflow heat exchanger with a heat recovery rate of up to 88 % and a 185 litre hot water tank with built-in heating coil for connection to solar panel/central heating.

Combi Blueline is used for domestic ventilation, supply air heating, active comfort cooling and domestic hot water heating. All this can be achieved with a compact footprint and with a 230-volt power supply.

The system includes highly efficient EC fans with low energy consumption. As standard, the system comes with a G4/coarse supply air filter and G4 coarse extract air filter, as well as an innovative Optima 314 controller with touch control.

Combi Blueline is used as a ventilation heat pump in homes where a high heat recovery rate and low energy consumption are emphasised, while the energy in the exhaust air is used to heat the supply air or domestic hot water.

The energy is first recovered by the counterflow heat exchanger, and then the residual energy is recovered by the heat pump. The system effectively contributes to the reduction of excess temperature in the home as a result of both active and passive cooling.

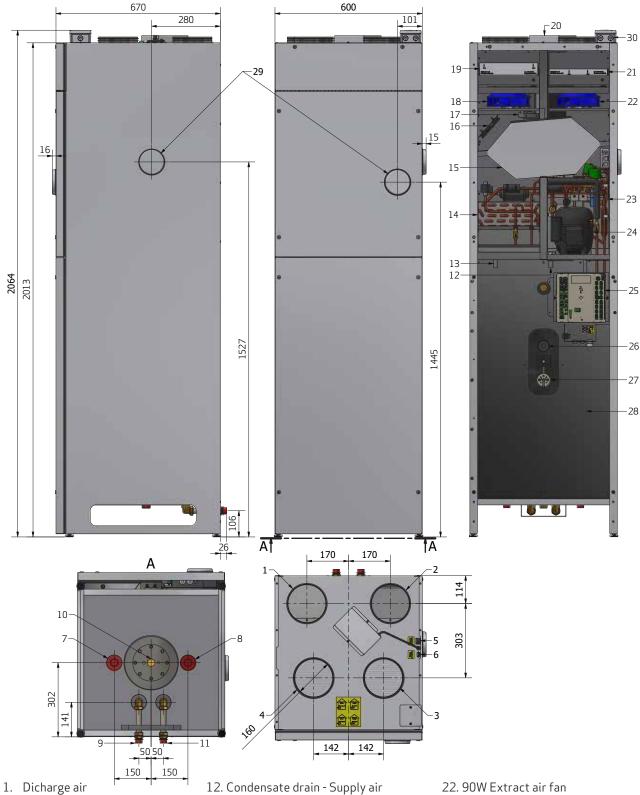
As standard, Combi Blueline comes with a touch control panel and a built-in internet gateway that allows remote control and monitoring of the system via an app.

It is possible to order the Combi Blueline in a Z version with an extra $100\,\mathrm{mm}$ front- or side connection, which allows for regulation of 2 individual temperature zones. This feature is particularly useful in scenarios where the bedroom needs to be kept at a lower temperature than the rest of the house. The Z version can be combined with a zone control damper kit which enables automatic adaption of temperature in the bedroom according to the setpoint temperature.



Dimensional sketch

Dimensions in mm



- 2. Supply air
- 3. Extract air
- 4. Incoming air
- 5. Internet connection
- Display connection
- Heating coil in let 3/4" RG
- 8. Heating coil outlet 3/4" RG
- Hot water outlet 3/4" RG
- 10.3/4" plugged drain connection
- 11. Cold water inlet 3/4" RG

- 13. Condensate drain Exhaust air
- 14. Evaporator
- 15. Counterflow heat exchanger
- 16. 1200W Electric preheater (Optional)
- 17. Bypass
- 18. 90W Supply air fan
- 19. ePM1/F7 Supply air filter
- 19. Coarse/G4 Supply air filter
- 20. Bypass motor
- 21. Coarse/G4 Extract air filter

- 23. Condenser
- 24. Compressor
- 25. Optima 314 controller
- 26. 5/4" anode
- 27. 1 kW electric heating element
- 28. 185 L. tank
- 29. Ø100 mm connection for Zone control in front or side (only available for Z front and Z side version)
- 30. Electrical junction box for zone valve and reheater (only available for Z-version)

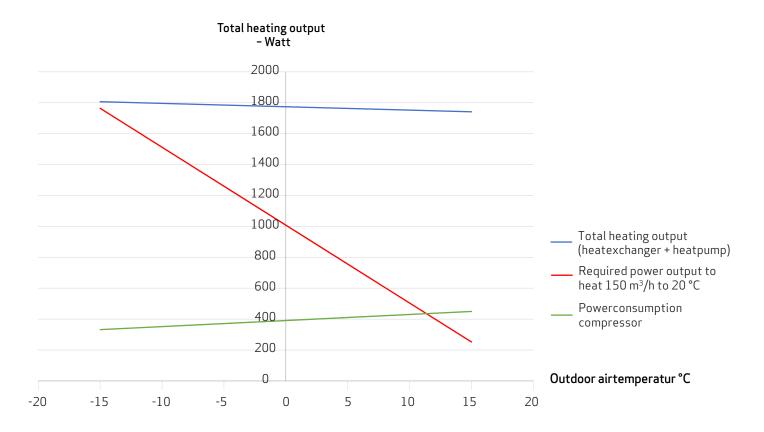
Technical data						
Electrical connection						
Without electric preheater	1 x 230VAC + PE + 10 A, 50 Hz					
With electric preheater (max. 1.2 kW)	1 x 230VAC + PE + 16 A, 50 Hz					
Fans with direct coupled motor	Ø180 mm backward curved blades					
Motor	EC motor with integrated electronics					
Fan protection class	В					
Protection class	IP 54					
Fan speed	4790 revolutions per minute					
Absorbed power (max. per motor)	90 W					
Power consumption for fan	0.9 A					
Speed control	The fans can be individually and steplessly adjusted in all 4 speeds.					
Heat pump operation range	-15°/+35°C					
Min. air volume for heat pump operation	150 m3/h					
Absorbed power (max)	585 W					
Power consumption (max)	3.14 A					
Refrigerant	R134a					
Refrigerant filling	1000 g					
Main dimensions in mm: $(h \times l \times d)$	2,062 x 600 x 664					
Cabinet construction	Double-encapsulated hot-dip galvanised sheet with 30 mm insulation an tank with PU foam. Exterior powder coating white RAL 9010.					
Duct connection	Ø160 mm (nipple dimensions) with rubber ring gasket					
Door	6 mm screws (2 screws for the filter lid)					
Counterflow heat exchanger	Seawater-resistant aluminium					
Condensation tray	Stainless steel					
Condensate drain	Synthetic hose Ø15 mm (internal)					
Tank protection	Internally enamelled and with magnesium anode					
Heating coil protection	Enamelled exterior					
Filters	Supply air: G4/coarse / Extract air: G4/coarse (option F7/ePM1)					
Weight without/with water	210/395 kg					

Technical performance data							
Average net domestic heat output @7°C outdoor temperature and $150 \text{m}^3/\text{h}$	1100 watts						
Average COP for space heating and outdoor temperature 7°C	3.0						
Average cooling capacity @ 35°C outdoor temperature and 250m³/h	1200 watts						
Average heat recovery at 7°C outdoor temperature and 150m³/h	84 %						
Ventilation workspace at SFP<1000 j/m³ and 100 Pa	100-250 m³/h						
Domestic hot water heating load profile L at 190 $\rm m^3/h\ COP$ according to 16147	2.3						
Heating time for 185 litres of water from 10°C to 52°C at 7°C outdoor temperature and 20°C indoor temperature (via heat nump alone)	Approx. 8 hours						

temperature and 20°C indoor temperature (via heat pump alone)

Air heating performance

Heat output as a function of outdoor air temperature. Extract air = 20° C, according to EN14511 at an airflow of $150 \, \text{m}^3$ /h.

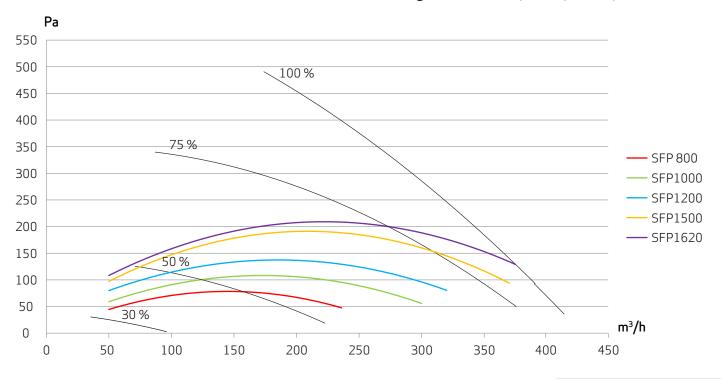


The difference between the red and blue line is the net heat output for space heating.

Capacity - ventilation

The capacity lines are based on an average value of supply and exhaust air volume in a unit. The graphs indicate the average external pressure available at a given air volume. SFP curves are reduced by 10 Pa when using a PET exchanger.

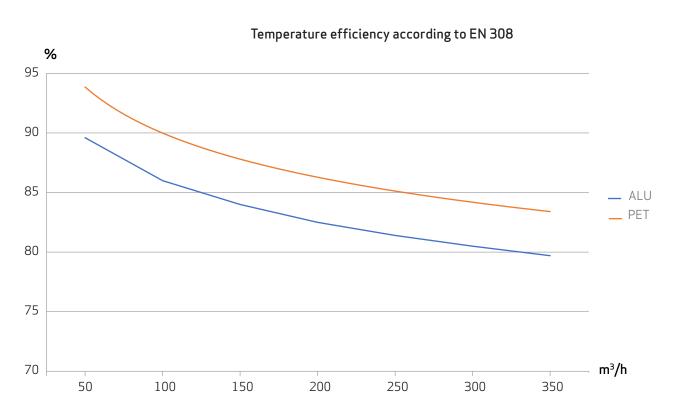
SFP factors Combi Blueline - measured according to EN 13141-7 (Coarse/Coarse)



SFP 800 to w/m 3 example: $800/3600 = 0.22 \text{ w/m}^3$

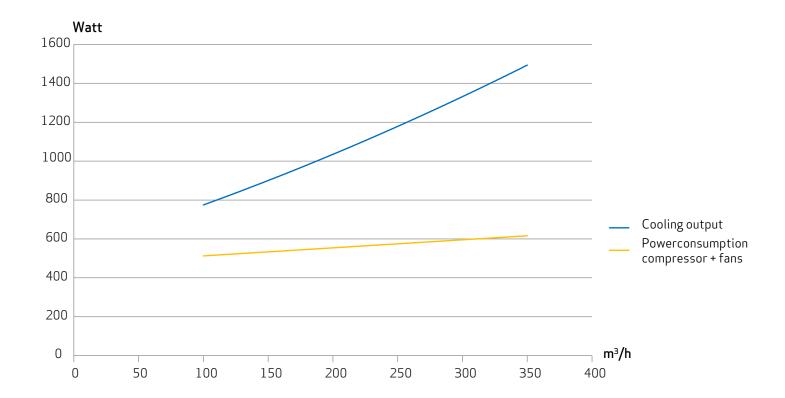
Temperature efficiency

"Dry" temperature efficiency in accordance with EN 308 and identical air flow on the outdoor air and exhaust air side. Possible icing of the heat exchanger at low outside temperatures has not been accounted for.



Active cooling

Cooling performance measured according to EN14511 (35°C outdoor air and 27°C extract air temperature). The specified cooling capacity includes the contribution from cooling recovery via countercurrent exchanger.



Noise data - Combi Blueline ventilation and heat pump operation

	Air flow	Pressure			Frequency/Hz								
100					63	125	250	500	1000	2000	4000	8000	Total
100	126			Supply air	30,43	39,68	44,78	49,53	44,99	47,49	49,78	37,78	55.06
106								+	. 				
		70	Sound power level Lw dB(A)										
				Extract	31,57	39,73	44,61	49,23	45,14	48,56	50,97	38,56	55,59
100			Sound pressure level Lp dB(A)@ 1 m.		21,67	29,75	29,35	28,80	30,28	30,75	25,26		37,46
100 Sound prover level LW dB(A) Outdoor 42,71 52,93 57,26 51,83 56,32 52,59 1,95 28,88 61,84		100	Sound power level Lw dB(A)	Supply air	35,82	46,13	49,32	51,00	48,73	44,85	45,10	52,55	57,74
100				Exhaust	41,87	51,89	56,51	51,66	57,25	53,06	44,47	47,46	62,01
Sound pressure level Lp dB(A)@ 1m. Sound pressure level Lp dB(A)@ 1m. Supply air Salon Salon				Outdoor	42,71	52,93	57,26	51,83		52,59	41,95		
Figure F								52,09	47,72	47,85			
Figure F			Sound pressure level Lp dB(A)@ 1 m.	Cabinet									
162			Sound power level Lw dB(A)	Supply air									
162							55,63	49,76					
Sound pressure level Lp dB(A)		70		Outdoor				50,78	57,39				
Sund power level L w dB(A) Supply air 36,96 45,85 51,69 52,95 51,33 47,97 52,63 61,05 63,41						+							
Sound power level Lw dB(A) Supply air 36,99 45,85 51,85 52,95 53,25 53,35 53,37 51,85 45,09 53,41	162		Sound pressure level Lp dB(A)@ 1 m.	i								 	
100	102												
100			Sound power level I w dB(A)	Exhaust									
Sound pressure level Lp dB(A)@ 1 m Supply sin A,28 Sound power level Lw dB(A) Sound power level Lw dB(A) Exhaust A,39 Sound power level Lw dB(A) Sound power level Lw dB(A) Cound power level Lw dB(A)		100	Sound power tever 2W dB(X)										
Page													
Page			Sound pressure level Lp dB(A)@ 1 m.										
100 Sound pressure level Lp dB(A)		70	Sound power level Lw dB(A)						-				
100 100								+	 				
Sound pressure level LpdB(A)@1 m. Cabinet 21,33 29,95 31,75 30,09 30,36 29,16 25,95 22,84 37,96 Sound power level Lw dB(A)													
Supply air S3.14 S8.02 S8.91 S7.34 S6.26 S3.03 47.88 38.06 64.58						† 	 	+	 				
100 Sound power level Lw dB(A) Exhaust 40,33 50,37 59,86 53,69 62,12 58,61 49,21 35,50 65,76	216		Sound pressure level Lp dB(A)@ 1 m.										
100					-				. 				
Sound pressure level Lp dB(A)@ 1 m. Cabinet 21,60 29,31 32,57 31,25 31,22 30,71 27,13 23,31 38,71 38,71 35,00 30,0		100	Sound power level Lw dB(A)										
Sound pressure level Lp dB(A)@ 1 m. Cabinet Supply air Si,40 Sol,50 Sol,50 Sol,71 Sol,84 Sol,55 Sol,55 Sol,55 Sol,56 Sol,						+							
Note			Cound procesure level 1 = dB(A)@1 =										\leftarrow
150 Sound power level Lw dB(A) Exhaust 43,63 55,06 63,72 57,41 64,11 60,21 50,93 37,13 68,46			Sound pressure level Lp db(A)@ 1 m.										
150 Sound power level Lw dB(A) Outdoor 43,53 54,63 65,21 57,09 63,43 59,81 51,23 48,34 68,76													
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Part			30dila pressare tevet 2p d5(//)@ 1 iii.										
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Sound pressure level Lp dB(A)@ 1 m. Cabinet Z4,64 34,03 36,40 33,53 33,06 31,85 27,91 22,89 41,42											_	 '	
Sound pressure level Lp dB(A)@ 1 m. Cabinet 24,64 34,03 36,40 33,53 33,06 31,85 27,91 22,89 41,42								 					
150 Sound power level Lw dB(A) Supply air 56,68 64,57 66,42 61,78 59,69 57,07 51,39 50,59 70,40			Sound pressure level Lp dB(A)@ 1 m.	 	-				-		-		
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250 Sound pressure level Lp dB(A)@ 1 m. Cabinet 24,25 31,43 34,76 33,08 33,25 32,72 29,81 25,64 40,82 Supply air 58,37 64,41 65,43 62,08 61,18 58,99 57,18 63,72 71,42 Exhaust 45,23 55,31 65,44 59,97 67,16 63,71 54,35 40,95 71,04 Outdoor 45,82 55,41 65,69 60,32 66,75 63,35 55,20 40,81 70,94 Extract 57,00 63,12 64,07 62,56 59,51 57,95 54,52 53,73 69,54						+	 	 		 		† 	
Supply air 58,37 64,41 65,43 62,08 61,18 58,99 57,18 63,72 71,42 Exhaust 45,23 55,31 65,44 59,97 67,16 63,71 54,35 40,95 71,04 Outdoor 45,82 55,41 65,69 60,32 66,75 63,35 55,20 40,81 70,94 Extract 57,00 63,12 64,07 62,56 59,51 57,95 54,52 53,73 69,54			Sound pressure level Lp dB(A)@ 1 m.				-	_					-
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Extract 57,00 63,12 64,07 62,56 59,51 57,95 54,52 53,73 69,54								 	+		+		
							 	+	 				
			Sound pressure level Lp dB(A)@ 1 m.		28,31	33,69	36,69	35,09	34,31	33,67	29,98	24,81	42,40

Control

Combi Blueline comes with Optima 314 control.

The Optima control comes with a factory default setting that allows operation of the system without first needing to configure the system's operating menu.

The factory setting is just a basic setting that can be changed to match the operational desires and requirements of your home.

Combi Blueline is available with the following accessories:

- Genvex Automatic Fire Control.
- Integrated electric pre-heater or electric heater for installation in ventilation duct.
- Brine-based preheating/cooling surface.
- Combined CO₂- and temperature sensors.

Control panel - Optima Touch



Speed

With this function, it is possible to set the fan speed in steps 0-1-2-3-4.



Boost

Activating this button increases the airflow for a set period of time, e.g. 30 minutes.



Filter/lock control panel

Here, you will see a shortcut to the filter menu, where you can read the status of the filter timer or reset it, or the lock control panel, which allows you to wipe the display without interacting with the display.



Main menu

This function allows you to access the main menu, where you will find the sub-menus: calendar, user menu, control panel, information menu and service menu.



Information

This function provides an overview of the current operating status of the system, e.g. temperature, fan setting, relay status/functions, alarm, timer, etc.



Temperature

This function allows you to set the desired temperature.



Electric heating element

Here, the electric heater in the hot water tank can be activated/deactivated as needed (used when there is an exceptionally high demand for hot water).



Here, active cooling via heat pump can be enabled/ disabled as needed.



