INSTALLATION MANUAL



PREMIUM PREHEAT 250, 300, 500 Air-air heat recovery ventilation heat pump



THE AIR WE BREATHE

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INSTALLATION

IMPORTANT IMPORTANT IMPORTANT

When installing a Premium Preheat unit, the instructions below must be followed:

Check that the unit is level.

Install airtight water traps in a frost-free location to compensate the pressure of the valve.

The height of the water traps must be at least 100 mm.

Ensure that the condensation pipe is inclined all the way from the unit to the drain.

Pour some water into the condensation tray of the unit to ensure that it flows out freely.

If the water trap is fitted in a place where there is a risk that the temperature drops below 0°C, then an electric heating element with a thermostat protects it against freezing by turning on when the temperature drops below +2°C.

Adjustment of supply air and extract air volumes must be made before the ventilation system may be taken into use. It is important that there is a balance between the supply air and extract air volumes.

Closing the ceiling valves etc. is recommended, until the ventilation system is started up.

Genvex may not be held liable for any consequential damages, which have nothing to do with the Genvex unit.



Side view



Set-up

Premium Preheat is a reversible heat pump that can be supplied with the supply air in the right-hand side (as shown) or in the left-hand side. The electrical box is located on the top of the unit. The electrical box is located on the top of the unit.

The unit has 2 condensation drains, both of which must be connected to a suitable drain.

The unit must be placed on a solid surface, so that vibrations from the unit are not transmitted in ceiling and walls.

The condensation drains must be supplied with the necessary water traps, and condensation hoses/pipes are to be placed frost-free and led to the inside drain. During the winter months the unit can give off 5-8 litres of condensation per day.

In order for service and maintenance of the unit to be carried out, there must be at least 600 mm clearance in front of the unit, as well as a solid surface, such as a walkway. If the unit is in an attic, there must be free access from the door or hatch.

It is highly advisable to place the unit under the roof or in the attic.







Duct connection

At each duct connection there is a yellow sticker indicating which ventilation duct is to be connected to which bushing.

Supply air

The duct system from the unit to the rooms.

Extract air

The duct system from the wet rooms to the unit.

Fresh air

The duct system from the fresh air roof cowls/external grills to the unit.

Exhaust air

The duct system from the unit to the exhaust air roof cowls/external grills.

Duct system

It is recommended that the ventilation duct system is made of spiral ducts with rubber ring seal fittings so as to provide a tight and durable duct system.

There are also other duct systems: Flat metal ducts and plastic duct systems.

To obtain a satisfactorily low noise level from the unit, silencers must always be mounted on the supply air and extract air ducts between the unit and the first supply air and extract air valves. A silencer on the exhaust air duct is also recommended.

To prevent the transmission of sound from one room to another, we recommend always installing a silencer between the two rooms.

It is recommended that the air speeds in the ducts be dimensioned low enough so that there is no noise from the supply air and extract air valves.

When positioning the fresh air and exhaust air roof cowls/ grills, make sure that the two air flows do not intercept causing exhaust air to be drawn in again. Minimum spacing: 3 m.

It is recommended that the fresh air grills are placed on the north or east side of the house to ensure optimum comfort.



- negative pressure resulting in false air

Condensation drain

The units can give off 5-8 litres of condensation in a day. Therefore, it is important that the condensation drains have been carried out correctly.

The condensation drain pipes must be mounted with the necessary gradient from the condensation connections on the unit and to the internal drain.

On each condensation drain pipe a water trap must be fitted, because there is negative pressure in the chamber where the condensation tray is installed. If the unit is mounted in a cold attic, the condensation drain pipes must be insulated so that the condensation in the pipes does not freeze up.

However, it is recommended that the water traps are installed in a heated space to ensure that the water in the water traps does not freeze.

If installation problems make it impossible to secure the condensate drain pipe from freezing using insulation, it will be necessary to mount a thermostat-controlled heating coil around the condensate drain pipes.

In connection with checking and replacing filters, it is recommended that the water traps are checked and then filled with water if necessary.

Insulation of ducts in cold attics

In order to benefit from the unit's high heat recovery rate, it is necessary that the ducts are insulated properly.

Genvex recommends the following:

Supply air and extract air ducts

In order to minimise the loss of heat from the duct system in cold attics, the supply air and extract air ducts must be insulated with a minimum of 100 mm insulation. If insulation type A is chosen, it is recommended that insulating is done with two layers of 50 mm lamella mat finished off with paper or foil on the outside and that the joints between the two insulation layers are staggered. If the ducts are positioned on the rafter foots, then type B can be used. The insulation must always be tightly wrapped around the ducts, especially on fresh air and exhaust air ducts in cold rooms.

Fresh air and exhaust air ducts

It is recommended that fresh air and escape air ducts are insulated with a minimum of 50 mm insulation. The fresh air duct is insulated to prevent warm air in the attic heating up the fresh air during the summer.

Make sure to seal tightly, especially where the ducts are led through the roof or out through gables in order to avoid condensation damage.

Contact your local supplier for instructions about national guidelines concerning insulation.



Duct insolation, alt. A



Faulty duct insulation



Duct insulation, alt. B





Insulation of ducts in warm rooms

Genvex recommends the following:

Supply air and extract air ducts:

Supply air ducts, which lead to heated rooms in the home, must be insulated, since condensation can form on the cold supply air ducts when cooling. For this purpose, diffusion tight material must be used, for example a 19 mm Kaiflex mat, self-adhesive, or 50 mm mineral wool finished with aluminium foil on the outside.

Extract air ducts installed in heated rooms in the house do not need to be insulated.

Fresh air and exhaust air ducts:

In warm attics and heated rooms in the house, fresh air and exhaust air ducts must be insulated with a minimum of 50 mm of insulation.

In addition, the insulation must be covered on the outside with plastic or aluminium foil to avoid condensation in the insulation.

Contact your local supplier for instructions about national guidelines concerning insulation.

Electrical connection

The electrical connection must be performed by a certified electrician in accordance with EN 60364, refer to the electrical diagram.

The cable between the unit and control panel must be a 4-wire min. 0.25 mm² cable with a maximum length of 50 m.

Starting up the system

To achieve optimum operation of the system it must be adjusted with air measuring equipment. If you wish to start up the unit before adjustment, the following must be done before the system is started:

- 1. Make sure that the unit has been correctly installed and that all ducts have been insulated in accordance with the national regulations.
- 2. Make sure that the covers can be opened so that it is possible to perform service and maintenance on the unit.
- 3. Make sure that the filters are clean (they can be dirty after installation).
- 4. Make sure that the condensation drains are correctly fitted with water traps and protected against frost. Pour 1 litre of water into the condensation trays and see if it runs freely through the condensation drain pipes.
- 5. Adjust all the supply valves so that the valve closest to the unit is opened three turns from closed position, while the furthest is open eight turns from closed position. Open the valves in between 4-7 turns depending on how far they are from the unit.

The unit can now be started up and run until adjustment with air measurement equipment has been carried out.

Optimal adjustment of the ventilation system Use air measuring equipment

Before adjustment is conducted, make sure that the 5 points in the section "Starting the system" have been carried out. Then start up the unit.

Adjust the system to basic ventilation (= fan step 2). To achieve maximum energy savings, adjust the main air volumes first to the desired air volume via the display from a PC.

Then adjust the supply air and extract air valves using the air measuring equipment. When adjusting the valves, remember that they will be locked, and that any splitter place on the supply air valves must be turned so that the air blows in the right direction. Then check the main air volumes again, and fine-tune the main air volumes with the fresh air and escape air dampers. Remember to close the dampers after adjusting.

Maintenance of the system

Filters

When the filter timer reaches the set value for filter change, "Alarm!" will show in the screen saver and "Chg. filter" will flash. This means that it is time to clean/change the filters.

Switch the unit off on the switch on the control panel or the switch on the electrical panel. Open the front doors and remove the filters. When the filters have been cleaned/ replaced, close the front doors and reset the filter alarm by holding down the button below the filter symbol, until "Alarm!", "Chg. Filter" and the exclamation mark disappears in the filter symbol. The unit reverts to normal operation.



Danger of cutting on sharp blades. The blades must not be damaged.



It is not recommended to vacuum or use air pressure on the filter, since the degree of filtering will be decreased.



Remember: The system may not be opened before power has been disconnected from the system.



M4 = Standard filter (Coarse filter class M4) F5 = Fine filter (Fine filter class F5) F7 = Pollen filter (Fine filter class F7)



Condensation drain

When changing the filter in August/September before the outside temperature falls to 5°C, check that the condensation drain is not blocked with dirt and make sure that there is water in the water trap. Pour 1 litre of water into the condensation tray and make sure it runs off freely. If the condensation drain does not work, this could lead to water damage in the home.

Heat exchanger

Inspect the heat exchanger every year. If it is dirty, remove it and:

- *Alu-exchanger:* Wash in lukewarm soapy water and rinse using a hand shower if necessary.
- *Plastic exchanger:* No cleaning with fluids (including water); only careful dust removal from air intake surfaces with a household vacuum cleaner.

Fans

Inspect the two fan wheels for dirt each year. If they are dirty, they can be washed using a brush, bottle cleaner, etc.

Supply air and extract air valves

Clean the valves by wiping with a dry cloth. Be careful that the valves do not turn, so that the air volume changes.

Service

If you are not able to maintain your system, you can make a service agreement with the Genvex Service Department. If any faults on the system arise, please contact the Genvex Service Department.

TROUBLE-SHOOTING

System stopped

Error:

- Fuse in main board has blown, no power to unit.
- One of the fuses on the circuit board of the unit is blown.
- Loose wire, no power to unit.
- Loose wire between unit and control panel.
- Faulty or incorrectly set week program.
- High pressure switch is disengaged.
- Filter timer has switched the system off.

Condensation is running out of the unit

Error:

- Condensation drain clogged with dirt.
- No water in the water traps.
- Clogged condensation drains due to frost. The drain is not sufficiently protected against frost.
- Water trap has not been installed correctly.

No supply air

Error:

- Faulty supply air fan
- Clogged supply air filter
- Clogged fresh air grill due to dirt and leaves during the fall and snow and ice during the winter.
- Fuse on the circuit board is blown.
- The unit is in defrost mode (supply air fan stops)
- Incorrect value set in service menu item 20

No extract air

Error:

- Faulty extract air fan
- Clogged extract air filter.
- Fuse on the circuit board is blown.

Cold supply air

Error:

- Clogged heat changer.
- Faulty extract air fan.
- Clogged extract air filter.
- Electrical reheater is disconnected at the over heating thermostat (only units with electrical reheater installed).
- Air in the heating pipes, faulty thermostat/motor valve, incorrect setting of control panel.

ELECTRICAL DIAGRAM – OPTIMA 301



Optima 301

A = LED Flash - Power on

B = LED Flash - Communication to Optima Display

- L1 = Potential free input for optional: Humidistat, Extractor hood ,CO2
- L2 = Optima Display
- L3 = Sensors T1, T3, T4, T7
- L4 = Not in use
- L5 = Not in use
- L6 = Sensors T5, T6, T8, T9
- L8 = External stop
- L9 = Fan RPM
- L10 = Not in use
- L11 = 0-10V Motorvalve Reheating
- 0-10V Belimo LM230ASR bypass
- L16 = Not in use
- L17 = 0-10V extract air fan and 0-10V supply air fan

- H1 = Mains connection 230 VAC H2 = (R2) Electric Reheater Step A 230VAC H3 = (R3) Electric Preheater 230VAC H2,H3 = Max. load total 1800W H4 = (R1) High pressure switch H5 = (R1) Compressor230VAC H6 = (R10) Motorvalve Reheating, Belimo LM230ASR 230VAC H7 = (R10) Fan, extract air 230VAC H7 = (R10) Fan, supply air 230VAC H8 = (R12) Not in use H9 = (R10) Fan, supply air 230VAC H10 = (R4) Soleniod valve MA4 Defrost 230VAC H11 = (R7) Extra relay 230VAC H12 = (R5) Electric Reheater Step B 230VAC H13 = (R5) Electric Reheater Step B 230VAC H14 = (R6) Electric Reheater Step C 230VAC H15 = (R6) Electric Reheater Step C 230VAC H16 = (R8) Soleniod valve MA7 Cooling 230VAC
- H17 = (R9) AUX relay 230VAC
 - JRS 06-02-2024 Version 1,3



COOLING CIRCUIT



THE AIR WE BREATHE

Genvex develops ventilation units that use as little energy as possible, whilst still being as efficient as possible. This is good for the environment – and will also save you money. Our units comply with all applicable standards and are easy to use, install and maintain. Last – but not least – all Genvex units have compact dimensions that makes them easy to install seamlessly in all types of homes – large or small.

Genvex is a part of the Swedish NIBE Group, which has specialised in providing environment-friendly energy solutions throughout the last 70 years. The NIBE group consists of more than 140 companies all over Europe.





Genvex - the original Danish ventilation system

Genvex is a true Danish original. We started producing ventilation systems in 1978 and are still the front runners when it comes to development and production of the most innovative and durable ventilation systems on the market.

Our units are installed in thousands of homes, providing clean, fresh air free from pollen, dust and harmful particles. They help lots of families with maintaining a healthy and comfortable indoor climate and prolong the longevity of the house itself. With very high heat recovery rates, a Genvex system lets you recover and reuse up to 95 % of the heat inside your home. As a result, our units provide a strong contribution to energy savings in both in family homes and in society as a whole.

Please visit www.genvex.com to see a list of our distributors